

C & Lee Inc. Presentation

Apr, 2025.

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비전



01 회사개요

개요



- **품질경영시스템 AS 9100D.**
- **Accredited Nadcap (Composites, Non Distructive Testing, Heat Treating)**

○ 복합재부품 제작

- 항공기 부품생산.
 - 고정익 구조물, 회전익 동체 Skin.
- Satellite Panel.
- R&D parts , Part of Leisure & Sports.

○ High Class Heat Treat & AL Alloy Customizing Process

- Landing Gear, Avionic Housing
- Spin Forming Parts
- Bar, Extruded & Drawn

01 회사개요

개요



KOREA



Chukdong Plant
Miryang Plant
TP Plant
Jongpo Plant



사업 프로필

Manufacturing Composite parts for Aerospace.
Heat Treatment & Aluminum Alloy Customizing Process

설립

2004.02

종업원

142 명

생산제품

- 항공기 복합재 부품
for Boeing B787, B777
for ROKG KUH, KT-100
- 알루미늄 열처리
- 알루미늄 압출 및 인발

주소

[52509] 263, Naechuk-ro, Chukdong-myeon, Sacheon-si, Gyeongsangnam-do, South Korea

홈페이지

www.candlee.co.kr

홍보영상

<https://youtu.be/xRfEDHw-AiY>

연락처

Tel. 82-55-854-1350,1359
Fax. 82-55-854-1357
E-mail. candlee@candlee.co.kr

01 회사개요

연혁

- 2004.02 C&Lee 설립
- 2005.02 열처리 NADCAP 인증 (P.R.I)
- 2005.10 Landing Gear 열처리 공정 승인 (Messier Dowty)
- 2006.12 T-50 L/G 열처리 공정 승인 (R.O.K.G)
- 2010.08 열처리 공급자 승인 (Boeing, BE10367320)
- 2013.02 AS 9100 C 인증
- 2014.06 복합재 공급자 승인 (Boeing, BE10402310)
- 2017.02 NDT NADCAP 인증 (P.R.I)
- 2018.06 AS 9100 D 인증
- 2019.08 Metal Bonding 공정 승인 by R.O.K.G
- 2020.07 알루미늄 압출 · 인발 제품 생산 시작 (사천/종포 공장)
- 2024.07 B777X EMP 생산착수

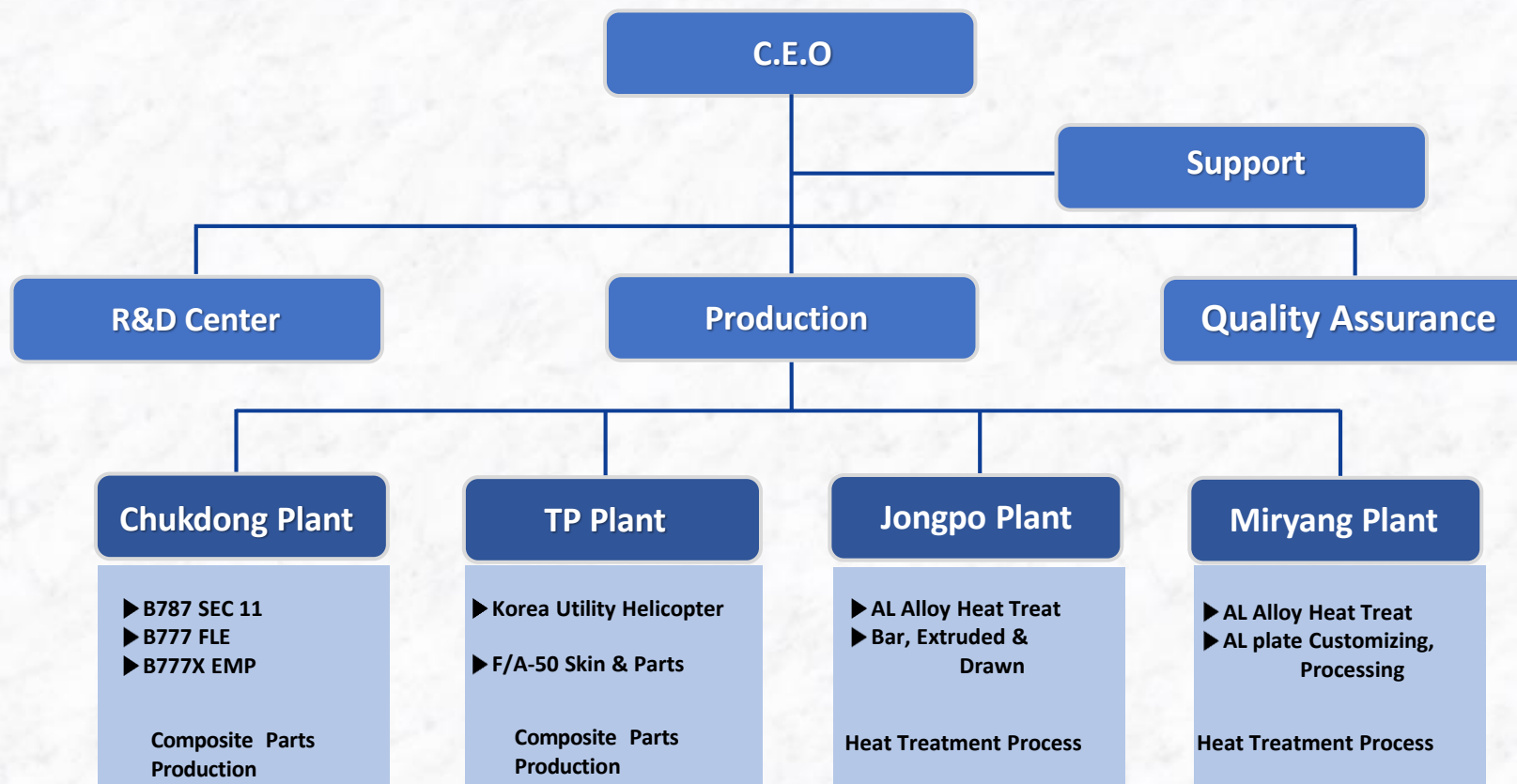
01 회사개요

조직



종업원 수 : 142 Persons

평균 근속연수 : 5 Years





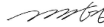
복합재 생산경험





Certifications

Quality Management System AS 9100D from iaqg Nadcap Special Process Accreditation from P.R.I

AS 9100D	Composites		NDT-UT
 Issue date: 29 May 2021 Expiry date: 28 May 2023 Certificate number: 156221-01 Original version: AS9100 - 28 May 2016 Certificate of Approval This is to certify that the Management System of: C and Lee Inc. 263, Naechuk-ro, Chukdong-myeon, Sacheon-si, Gyeongnam 52509, South Korea Has been approved by LRQA to the following standards: AS9100D (technically equivalent to EN 9100:2018, JISQ 9100:2016 and KS Q 9100:2018) This certification has been performed in accordance with the requirements of EN 9104-001:2013 LRQA Limited is accredited under the IAQG ICOP scheme Certification Structure - Several sites Approval number(s): AS9100 - 00014567 This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed. The scope of this approval is applicable to: Manufacture of composite products, mechanical components and provision of final treatment of components for aerospace applications. Component assembly of aircraft structure and manufacture of tool for composite product.  E. Hyung Lee Korea Operations Manager Issued by: LRQA Limited  LRQA Group Limited, its officers and subsidiaries and their respective officers, employees or agents are individually and collectively referred to in this certificate as 'LRQA'. LRQA undertakes to independently audit and to be fully and impartially objective, diligent and competent in its services to the client and to the public. LRQA is not responsible for the actions or omissions of the client or for the actions or omissions of any other party. LRQA is not responsible for the actions or omissions of any other party. LRQA is not responsible for the actions or omissions of any other party. LRQA is not responsible for the actions or omissions of any other party. Page 1 of 2	 This certificate is granted and awarded by the authority of the Nadcap Management Council to: C and Lee Inc. 263, Naechuk-ro, Chukdong-myeon, Sacheon-si Gyeongnam, 52509 South Korea This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for: Composites  Michael J. Hayward Vice President and Chief Operating Officer Certificate Number: 1153818872 Expiration Date: 30 April 2021 Accreditation Length: 18 Months Performance Review Institute (PRI) 161 Thom Hill Road Warrendale, PA 15086-7527	 This certificate is granted and awarded by the authority of the Nadcap Management Council to: C and Lee Inc. TP PLANT 80 Bangi-ro, Sanam-myeon Sacheon, Gyeongangnam-do, 52535 South Korea This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for: Composites  Michael J. Hayward Vice President and Chief Operating Officer Certificate Number: 11562198973 Expiration Date: 30 April 2021 Accreditation Length: 18 Months Performance Review Institute (PRI) 161 Thom Hill Road Warrendale, PA 15086-7527	 This certificate is granted and awarded by the authority of the Nadcap Management Council to: C and Lee Inc. 263, Naechuk-ro, Chukdong-myeon, Sacheon-si Gyeongnam, 52509 South Korea This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for: NonDestructive Testing  Michael J. Hayward Vice President and Chief Operating Officer Certificate Number: 11538188401 Expiration Date: 30 April 2021 Accreditation Length: 18 Months Performance Review Institute (PRI) 161 Thom Hill Road Warrendale, PA 15086-7527



Qualifications

Customer	Process	Process detail	Project	Remark
Boeing	BAC5980	NDT	B777FLE	Chukdong Plant
	BAC5317-2 BAC5317-3	Sandwich Panel Laminate	B777 FLE B777X EMP B767 Sec.48	Chukdong Plant
Bombardier	BAPS260-001 BAPS260-002 BAPS151-001 BAPS157-027 BAPS157-028 BAPS160-040	Laminate Laminate Rivet and Nut-plates Install Sealing Sealing Alodine and Paint touch-up	CRJ	Chukdong Plant
KAI (R.O.K.G)	A88MP0007 A88MP0028 A88MP0030 A88MP0031	Sandwich + Laminate	KUH	Chukdong Plant TP Plant
	KPMP20002 KPMP20003 KPMP20009	Sandwich + Laminate	KT-100	Chukdong Plant TP Plant
	KDS85MP0009 KDS85MP0010 KDS85MP0326	Laminate	FA-50	Chukdong Plant TP Plant



Qualified Supplier of Boeing

- Chukdong Plant : NDI, Composite Parts

Approved Process Sources D1-4426

Document D1-4426 - Processes for BE10402310

[Boeing Approved Process Sources - Home](#)
[Nadcap Accreditation](#)
[Notes & Exceptions](#)
[Revision Summary](#)
[User Instructions & Requirements](#)
[Approved Sources Flow Chart](#)
[Approved Processors](#)
[Geographic APL](#)
[Process Code Listing](#)
[Specification Index Listing](#)
[Limitation Index](#)
[Boeing Contacts](#)
[Authorized Distributors of Aircraft Bearings](#)
[Authorized Distributors of Designated Fasteners](#)
[Frequently Asked Questions](#)

Detail Information for Processor Code number: BE10402310

Supplier Name: C LEE INC
 Address: 263 NAECHUK-RO CHUKDONG-MYUN,
 City/Town: SACHEON-SI
 Province/State: 664-811
 Country: KOREA, REPUBLIC OF
 Area:
 Contact Name: Jae Yong Lee
 Title: Quality Manager
 Phone: 82-55-854-1350
 Fax: 82-55-854-1357

* An acronym in the "Nadcap Commodity" column only indicates that Nadcap accreditation may be required for this Process Code. It does not provide any indication of this company's actual Nadcap accreditation status.

Process Code	Nadcap Commodity	Limitation Codes	Doc Notes	Nomenclature	Specification Number
003	AGS	None	None	Boeing approved QMS as defined in D1-4426 Processor Requirements Sec 6.15.3 Quality System	
443	NDT	None	None	Nondestructive Inspection of Composite Parts - Structures	BAC 5980
728	COMP	None	None	Fiber Reinforced Composite Parts (QPL)	BAC 5317
730	COMP	None	None	Mfg. of High Temperature Resistant Epoxy Str. Parts (QPL)	BAC 5317-3
734	COMP	None	None	Manufacturing of Low Temperature Autoclave Cure Epoxy Structural Parts (QPL)	BAC 5317-2
851A	NDT	None	None	NDI Personnel Certification Level 3 Ultrasonic	NAS 410

PROCESS DOCUMENT DEPARTURE

Implementation of this departure is:
☒ **OPTIONAL**-Implement at discretion of affected organization
☐ **MANDATORY**-Must be implemented as noted below.

REASON:
 Add C Lee as qualified processor to BAC5317-3 parts. Add 3 autoclaves, 2 OLT work cells, and a ply cutter. Add BAC5317-2 qualification. Add FL 1 for restriction on R/L.

ORIG C. Tang (Approval on file)	PDD NUMBER 6-1608 PAGE 1 of 1	PROCESS DOC NO. D6-53993
SUPV W. Herb (Approval on file)	PROCESS DOCUMENT TITLE QUALIFICATION OF SOURCES FOR COMPOSITE PARTS	
MFG L. Pollack (Approval on file)	17-OCTOBER-2014 RELEASE DATE	
QUAL L. Pollack (Approval on file)		
MAT L. Pollack (Approval on file)		
ENGR APPROVAL K. Hergert (Approval on file)		

SUBCONTRACTOR(S) AFFECTED C Lee Inc.	ON MODELS ALL COMMERCIAL AIRPLANES AND DERIVATIVES THEREOF	MFG DEPTS OF DIV BELOW AFFECTED NONE
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THIS PDD SUPERSEDES PDD6-1582

Revise the Appendix to read as follows:

PROCESSOR

C Lee Inc.
 263 Naechuk-ro, Chukdong-myun, Sacheon-si, Gyeongsangnam-do, Rep. of Korea

BAC5317 PROCESS QUALIFICATIONS

SPECIFICATION	BUILDING/ROOM DESIGNATION	METHOD	QUAL. DATE	QUAL. GROUP	RESTRICTIONS
BAC5317-2	CCA#1	---	10/15/14	BCA	---
BAC5317-3	CCA#1	---	6/27/14	BCA	---

BAC5317 FACILITY APPROVALS

RECEIVING INSPECTION	FINAL INSPECTION	BAC5980 INSTRUMENTAL NDI	BAC5056 FLAME SPRAY
NO FL 1	YES	NO	NO

D6-49327 AUTOCLAVE QUALIFICATIONS

NUMBER	DIAMETER (FEET)	LENGTH (FEET)	MAX TEMP (°F)	PRESSURE (PSI)	QUAL. DATE	QUAL. GROUP	RESTRICTIONS
AC001	9.8	19.7	400	85	6/16/14	BCA	10,890 lbs Max
AC002	9.8	25.6	400	85	4/16/14	BCA	11,569 lbs Max
AC003	4.9	9.8	400	85	6/16/14	BCA	2,866 lbs Max

D6-55902 EQUIPMENT QUALIFICATIONS

EQUIPMENT NAME	NUMBER	TYPE/ CLASS	QUAL. DATE	QUAL. GROUP	LOCATION/ PROCESS	RESTRICTIONS
Automated Prepreg Cutting Machine Gerber S-3200	NC001	II	6/25/14	BCA	CCA#1	---
Assembly Guidance Optical Projection Ply Location Machine Cells	Config. Single	V	4/16/14	BCA	CCA#1	---
	Config. Dual	V	4/16/14	BCA	CCA#1	---

FL 1 Receiving inspection to be done at KAI at 78, Gongdan 1-ro, Sanam-myeon, Sacheon-si, Gyeongsangnam-do, Republic of Korea



02 복합재 시설 및 장비

Process Equipment

- Chukdong Plant



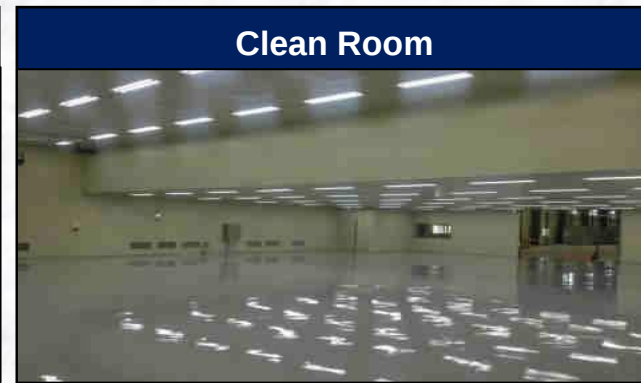
NC Ply Cutter

1.8m(W)×8m(L)



5-Axis CNC Router machine

2.5(W) x 6.0(L) x 0.9(H)
1.5(W) x 3.0(L) x 0.9(H)



Clean Room

20.0m(L) × 25.0m(W)



Laser Guide System

10head



Autoclave

3.0(D) x 6.0 (L) Pressure : Max 203 ps



Ultrasonic Scanning System

2.4m(H)×8m(L)



02 복합재 시설 및 장비

Process Equipment

- TP Plant



NC Ply Cutter

1.5m(W)×5m(L)



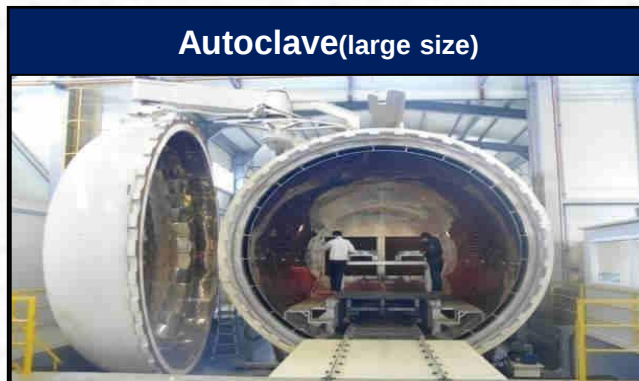
Clean Room

30m(L) × 26m(W)



Laser Guide System

8head



Autoclave(large size)

5.0m(D) x 10.0m(L)



Autoclave(small size)

1.35m(D) X 4.55m(L)

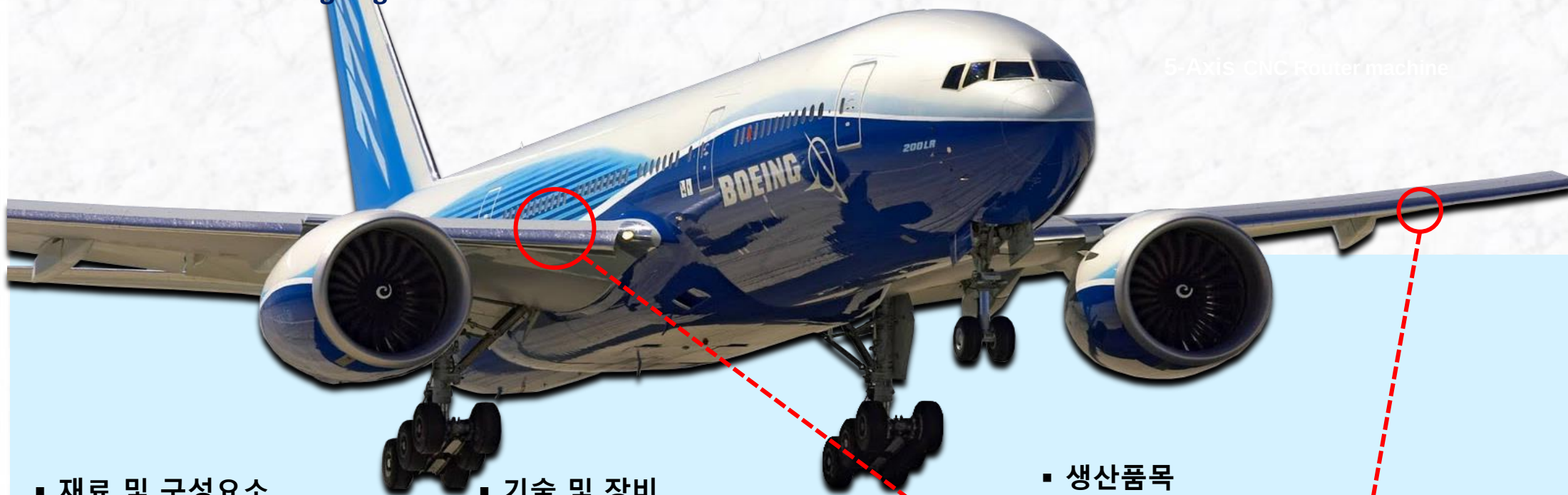


Ultrasonic Scanning System

2.5m(H) × 9.0m(L)

02 복합재 프로젝트

B777 Fixed Leading Edge



5-Axis CNC Router machine

■ 재료 및 구성요소

- ✓ 재질 : GFRP
- ✓ 크기 : 0.6m(W) x 5.2m(L), 12 mm(T)
- ✓ Sandwich + Metal bond : 44 L/I + 2 L/I

■ 기술 및 장비

- ✓ sandwich panel with Nomex core
- ✓ Autoclave cure
- ✓ Ultrasonic scanning System
- ✓ 5-Axis CNC Router machine

■ 생산품목



Inboard Panel



Outboard Panel

02 복합재 프로젝트



B787 Section 11 center wing box assembly



■ 재료 및 구성요소

- ✓ 재질 : Carbon UD tape
- ✓ 크기 : 4.0m(W) x 6.0m(L), 25 mm(T)

■ 기술 및 장비

- ✓ One-shot cure Technology
- ✓ Thick Laminate: 25mm
- ✓ Huge part Fabrication: Max. 6m
- ✓ Autoclave Cure

■ 생산품목



Front Spar



Span Wise Beam #1/2/3



Rear Spar

02 복합재 프로젝트



4인승 소형항공기용 복합재 부품



■ 재료 및 구성요소

- ✓ 재질 : Carbon UD tape, GFRP, CFRP
Honeycomb core, Foam, Mesh
- ✓ 복합재 부품 : 172 L/I

■ 기술 및 장비

- ✓ One-shot cure Technology
- ✓ Thick Laminate: 1.0in
- ✓ Huge part Fabrication: Max. 8m
- ✓ Autoclave Cure
- ✓ Ultrasonic scanning System

■ 생산품목



Fuselage

02 복합재 프로젝트

Korean Utility Helicopter 동체용 복합재 부품



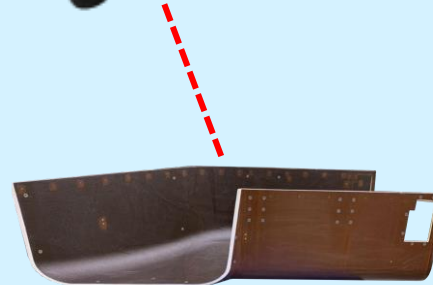
■ 재료 및 구성요소

- ✓ 재질 : GFRP, CFRP
BMI(BisMaleImide)Honeycomb core,
Foam, Mesh
- ✓ 복합재 부품 : 263 L/I

■ 기술 및 장비

- ✓ Lay-up with prepreg made of
BMI resin
- ✓ Autoclave Cure

■ 생산품목



Fairing Aircraft



Cockpit
Door



Intake
Cowl

02 복합재 프로젝트

CRJ Fuel Access Door



■ 재료 및 구성요소

- ✓ 재질 : GFRP, CFRP, Mesh, AL Foil
- ✓ 크기 : 19.9in(W) x 13.9in(L) x 0.1in(T)
- ✓ Laminate : 3L/I

■ 기술 및 장비

- ✓ Laminate panel
- ✓ Metal bond cleaning
- ✓ Autoclave Cure
- ✓ Alodine coating
- ✓ Fastner installation

■ 생산품목



Fuel Access Door



Tool 가공

Tooling Foam



Trim tool



Drill Plate



Chemical Milling Template



■ 재료 및 구성요소

- ✓ 재료 : GFRP(Glass Fiber Reinforced Plastic)
CFRP(Carbon Fiber, Reinforced Plastic)

■ 기술 및 장비

- ✓ Wet Lay-up with room temperature curing resin
- ✓ Lay-up with Prepreg and oven curing
- ✓ Making tools have severe contour

03 알루미늄 합금 소재

생산경험



Heat Treatment & Spin Form Experience



2004

·AMS-QQ-A BAR ALCOA



2005

·A-340 L/G
·SAFRAN
·HYUNDAI WIA



2006

·B787 Generator
·Hamilton Sundstrand
·Hanwha



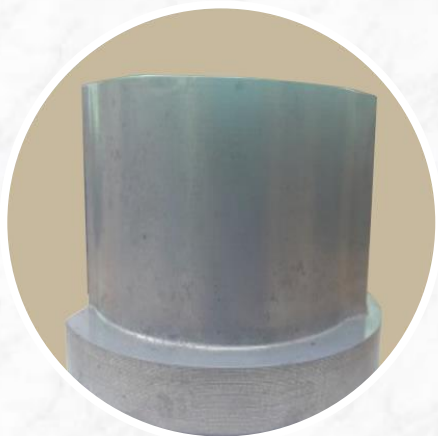
2007

·L/G
·HYUNDAI WIA

03 알루미늄 합금 소재 생산경험



Heat Treatment & Spin Form Experience



2008

·KUH L/G
·HYUNDAI WIA



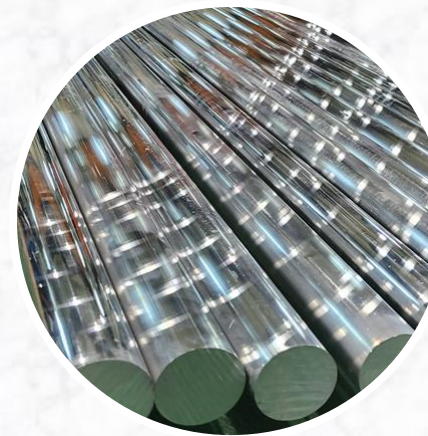
2009

·A-380 L/G
·SAFRAN
·HYUNDAI WIA



2010

·B787 ECS
Spin Form & H/T
·Boeing
·KAI



2020

·Bar, Extruded & Drawn
·SeAH A&D



Certifications

Quality Management System AS 9100D
Nadcap Special Process Accreditation from P.R.I

Quality Management System AS 9100D from iaqg
Nadcap Special Process Accreditation from P.R.I



AS 9100D



H/T Miryang Plant Since 2005.02



H/T Jongpo Plant



03 알루미늄 합금 소재 인증 및 자격

Approved Supplier

BOEING

Doing Business with Boeing
Approved Process Sources D1-4426
Revision: 1/1 Effective: 10/02/2019

Approved Process Sources D1-4426

Document D1-4426 - Processes for BE10307320

Supplier Name: C LEE INC
Address: 35-29 CHONGKONGGONGJONGDAE GIL, CHONGKONG
City/Town: POKANG
Province/State: DAEJEON
Country: KOREA, REPUBLIC OF
Area:
Contact Name: TAEWON CHOI
Title: President
Phone: +8233910803
Fax:

BOEING

SeAH Aerospace & Defense

Approval Date : June, 22nd, 2020
Approval No. : SeAH - 001

Approved Supplier

This is to certify that
씨엔리(주)_사천(종포)공장
(사업자등록번호: 613-81-34019)

Has met all requirements of applicable SeAH Aerospace & Defense Specifications and has been approved as a manufacturing source for approval scopes.

Approval Scopes :

- 1. Stretcher process "S/T" - Approved to Dia 50 mm (Section: 1,963 wr) 지름 50mm (세그먼트 단면적 1,963mm²) 이하 제품에 대한 S/T공정
- 2. Cutting process 절단 공정
- 3. Straightening process 교정작업 (외관표 고형)

Procurement Manager

Quality Manager

SeAH Aerospace & Defense

ARCONIC

Approval Date : Dec. 19th, 2018
Approval No. : Arconic CPE - 027

Approved Supplier

This is to certify that
씨엔리(주) 사천공장/종포공장
(사업자등록번호: 682-85-00681)

Has met all requirements of applicable Arconic Korea Specifications and has been approved as a manufacturing source for approval scopes.

Approval Scopes :

- 1. Solution heat treatment(용체화 열처리) - Excluded Aerospace products(항공 제품 제외)
- 2. Artificial heat treatment aging(인공열 열처리) - Excluded Aerospace products(항공 제품 제외)
- 3. Annealing heat treatment(아닐링 열처리) - Excluded Aerospace products(항공 제품 제외)

Procurement Manager

Quality Manager

ARCONIC KOREA CPE



Qualifications

Customers In Korea	Customer	Process Specification	Detail Process	Project
	 국방기술품질원 DTaQ Defense Agency for Technology and Quality	IFC-10-244-01 MD	Heat Treatment of 7010-T74 Quenched in Water without Additive	T-50
		IFC-10-241-11 MD	Heat Treatment of the Aluminum Alloys 7075-T73 and 7175-T73 Quenched in Aqueous Solution P.A.G	FA-50
	 한국항공우주연구원 KOREA AEROSPACE RESEARCH INSTITUTE	WPS-102	Heat Treatment of Aluminum Alloy Parts	KUH
	 세아항공방산소재 SeAH Aerospace & Defense	AMS2772	Heat Treatment for Aluminum Alloy Solution Heat treatment Aging Heat treatment Annealing Heat treatment	
			Stretcher process "S/T"	
			Cutting process	
			Straightening process	



03 알루미늄 합금 소재 인증 및 자격

Qualifications

Customers Overseas	Customer	Process Specification	Detail Process	Project
		BAC5602	Heat Treat of Aluminum Alloys	B787
	 Collins Aerospace Collins Aerospace (Hamilton Sundstrand)	AMS2770	Heat Treat of Aluminum Alloy Parts	B787
		HS 454	Heat Treatment of the Aluminum Alloys	
	 SAFRAN SAFRAN (Messier-Dowty)	IFC-10-244-01 MD	Heat Treatment of 7010-T74 Quenched in Water without Additive	A320
		IFC-10-241-11 MD	Heat Treatment of the Aluminum Alloys 7075-T73 and 7175-T73 Quenched in Aqueous Solution P.A.G	A340
				A350
				A380

03 알루미늄 합금 소재 시설 및 장비

Heat Treatment & Customizing

- JongPo Plant



Solution Furnace -Horizontal
1.8m(W) x 1.6m(H) x 8m(L)



Solution Furnace -Vertical
1.5m(Ø) x 5m(H)



Aging Oven
1.8m(W) x 1.6m(H) x 10.5m(L)



Heat Treatment & Customizing

- JongPo Plant



Extrusion Press Machine(1500Ton)



Drawing Machine

- Size : 3.5m(W) X 12.0m(L) X 4.0m(H)
- Capa : Ø16.0mm ~ Ø70.0mm



Small Size Drawing Machine

- Size : 4.2m(W) X 2.8m(H)
- Capa : Ø6.0mm ~ Ø15.0mm

03 알루미늄 합금 소재 시설 및 장비

Heat Treatment & Customizing

- JongPo Plant



Stretcher

- Size : 4.6(W) x 10.7(L)
- Capa : Ø5.0mm ~ Ø30.0mm



2-Roll Straightener

- Size : 3.0m(W) X 12.6m(L)
- Capa : Ø15.0mm ~ Ø30.0mm



Auto Sawing & Chamfer Machine

- Size : 4.3m(W) X 8.3m(L)
- Capa : Ø5mm ~ Ø30mm, Ø55mm

03 알루미늄 합금 소재 시설 및 장비

Heat Treatment & Customizing

- Miryang Plant



Solution Furnace (1)
1.8m(W) X 1.6m(H) X 7.5m(L)



Solution Furnace (2)
1.0m(W) X 1.0m(H) X 1.5m(L)



Aging Furnace
1.8m(W) X 1.6m(H) X 10.5m(L)



Quality Level

C & Lee Chukdong Plant

지표	구분	20년 누계	1월	2월	3월	4월	5월	6월	7월	8월	9월	10월	11월	12월
Escape 율 (40점)	건수	0	0	0	0	0	0	0	0	0	0	0	1	0
	율	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	1.005	0.000
	점수	40	40	40	40	40	40	40	40	40	40	40	12	40
손실 비용율 (30점)	금액	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.06	0.00
	율	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.055	0.000
	점수	30	30	30	30	30	30	30	30	30	30	30	30	30
품질 결함율 (20점)	건수	0	0	0	0	0	0	0	0	0	0	0	0	0
	율	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	점수	20	20	20	20	20	20	20	20	20	20	20	20	20
CAR율 (10점)	건수	0	0	0	0	0	0	0	0	0	0	0	0	0
	율	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	점수	10	10	10	10	10	10	10	10	10	10	10	10	10
SQMS	점수	100	100	100	100	100	100	100	100	100	100	100	72	100
	등급	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Yellow	Gold

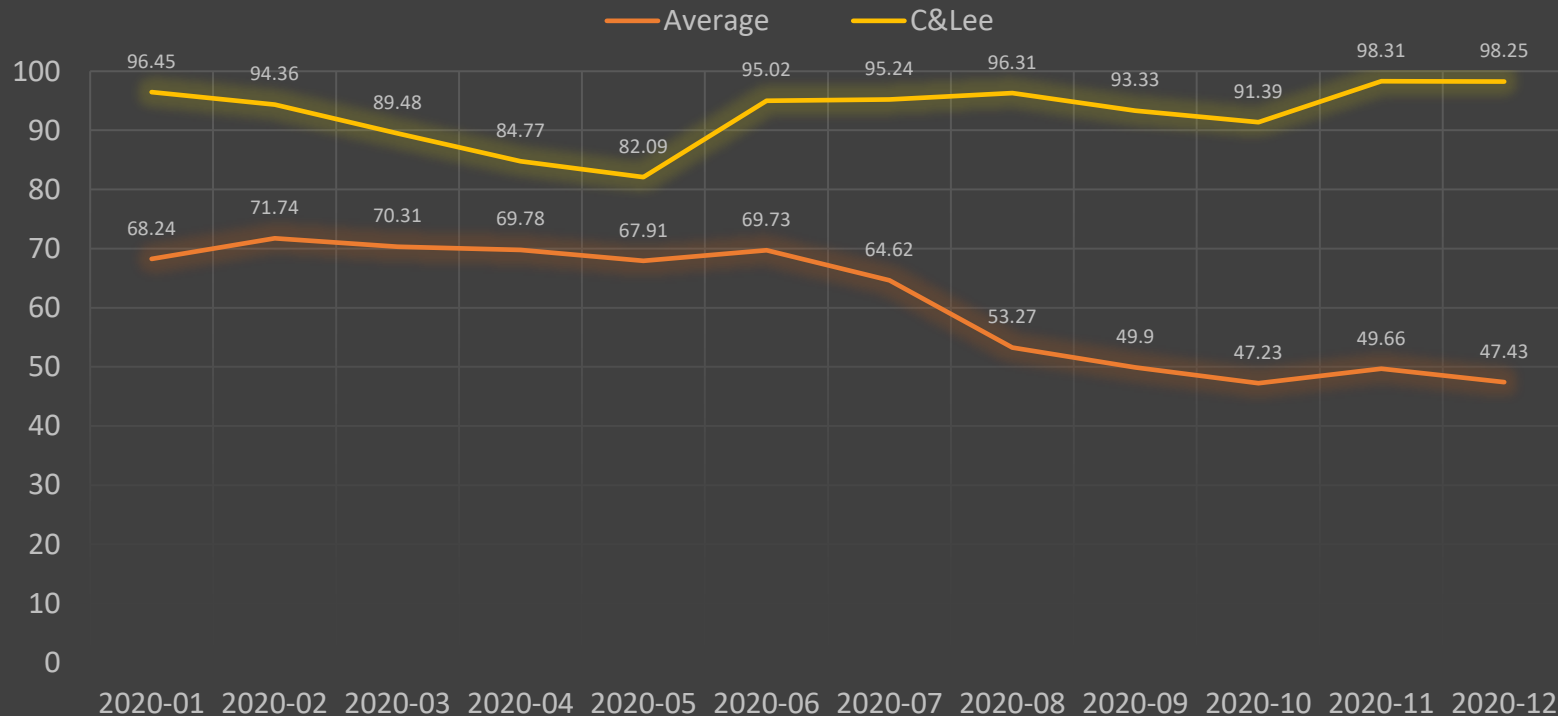
Provided by
KAI

C & Lee T.P Plant

지표	구분	20년 누계	1월	2월	3월	4월	5월	6월	7월	8월	9월	10월	11월	12월
Escape 율 (40점)	건수	0	0	0	0	0	0	0	0	0	0	0	0	0
	율	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	점수	40	40	40	40	40	40	40	40	40	40	40	40	40
손실 비용율 (30점)	금액	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	율	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	점수	30	30	30	30	30	30	30	30	30	30	30	30	30
품질 결함율 (20점)	건수	0	0	0	0	0	0	0	0	0	0	0	0	0
	율	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	점수	20	20	20	20	20	20	20	20	20	20	20	20	20
CAR율 (10점)	건수	0	0	0	0	0	0	0	0	0	0	0	0	0
	율	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	점수	10	10	10	10	10	10	10	10	10	10	10	10	10
SQMS	점수	100	100	100	100	100	100	100	100	100	100	100	100	100
	등급	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold	Gold

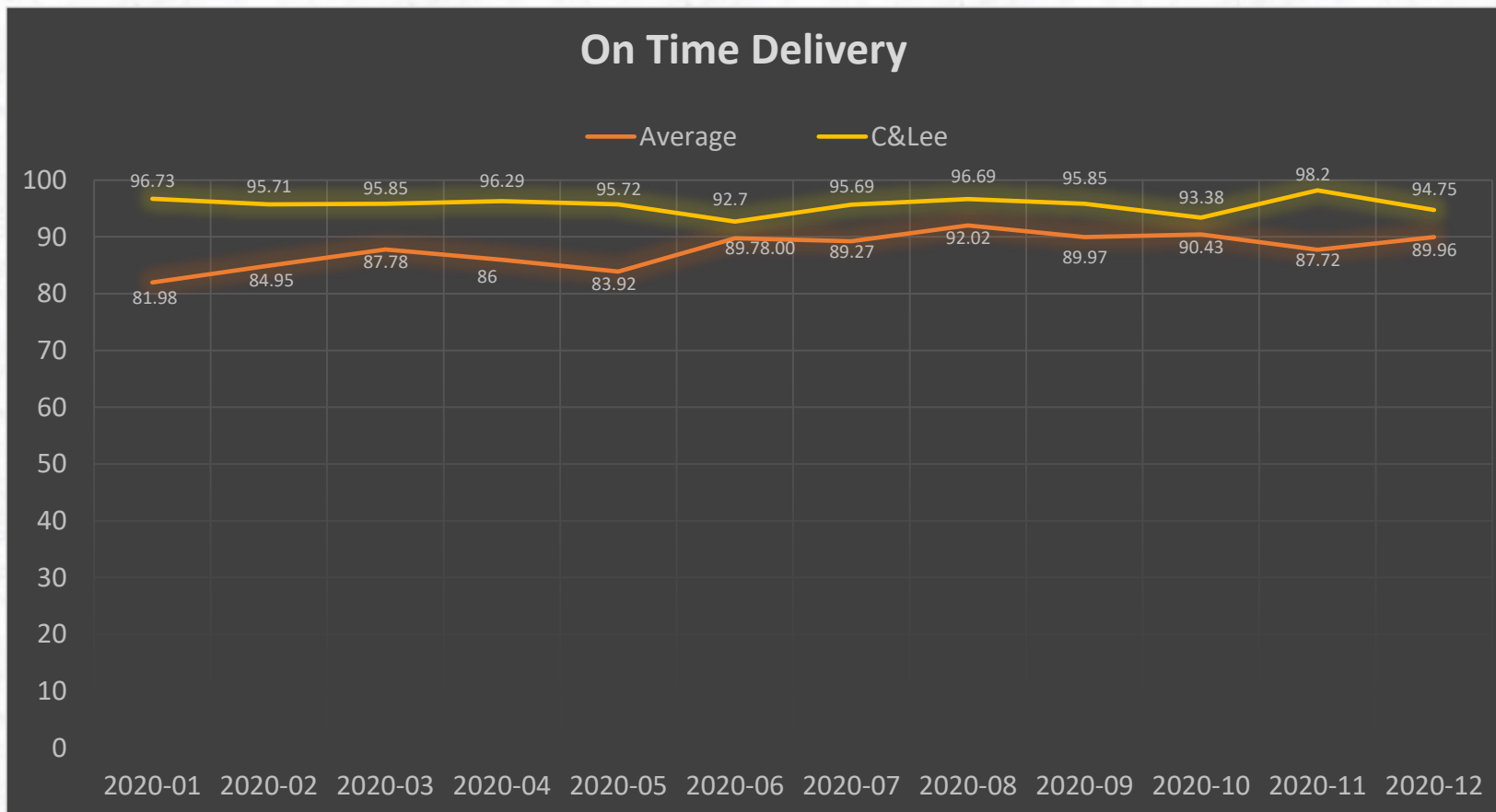
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Management Response Rate



04 서비스 품질 관리 시스템

납기준수율



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Proj : 알루미늄 합금 생산사업 발전계획

단계	압출재 Processing		알루미늄 합금소재 생산		
년도	2019	2020	2021	2023	2030
생산품	알루미늄 열처리	일반 산업용 소재 생산	자동차 부품용 정밀소재	· 탄소중립 친환경 소재 · 차량 경량화	친환경 알루미늄 소재 생산
특화분야	일반 산업용 소재 열처리		항공산업용 소재 열처리		Vision : Aluminum Precision Extrusion Leading Manufacturer 고정밀 압출품 생산 제조업체
시설 구축	○ 열처리棟 수평/수직로	○ 인발품 라인 인발,교정,cutting	○ 압출라인 가열기, 압출기	○ 검사 능력보강 (UT Immersion Type)	
생산/품질 System	● 품질시스템 인증 · AS 9100D · NAD CAP	● Stretching 인발 공정 승인 (고객승인)	● 인발공정 능력 확대	● 고정밀 압출품 생산	

05 Vision 비전



2030year

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Thank You

